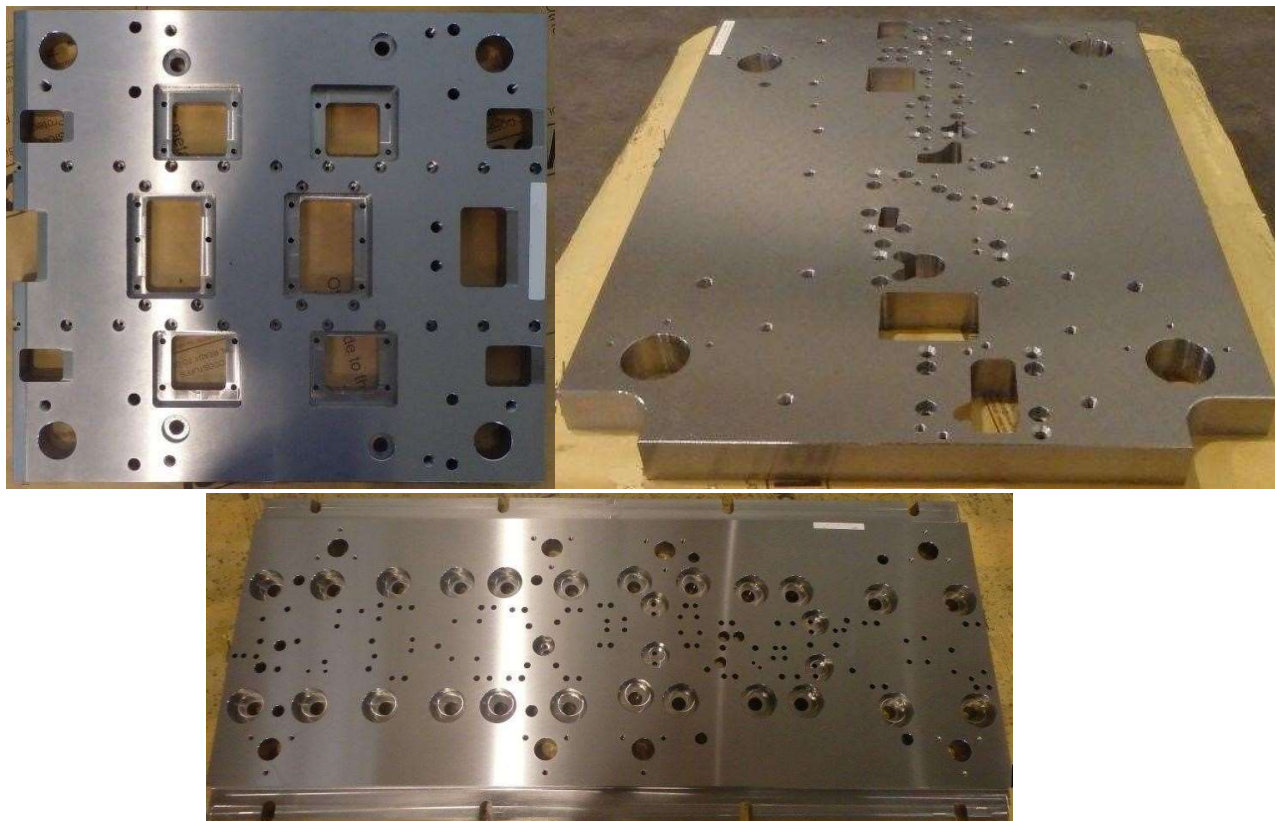


## CNC and steel machining



**We provide post-weld tool steel machining services.**

Our modern machine park which includes CNC devices, and a wide variety of control system, measure methods allows us to provide large and small series of details in the highest quality.

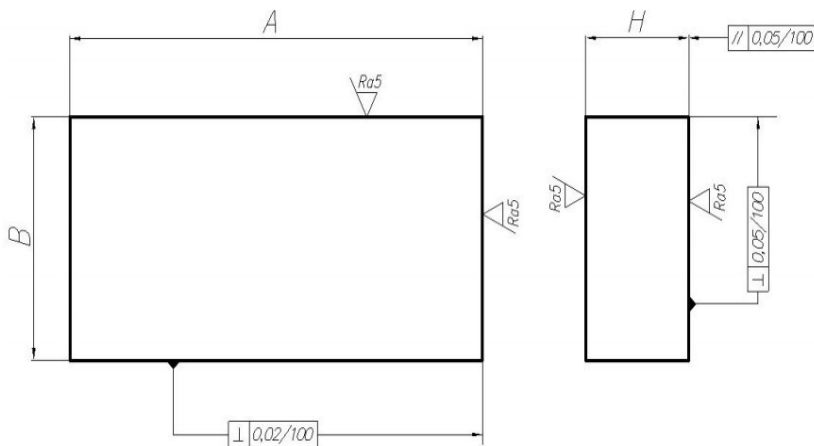


We also offer machining process as milling and grinding.

**MILLING** - element milled on each side

Dimensions - size range: 1500x3000mm

Weight - max. 6 tons

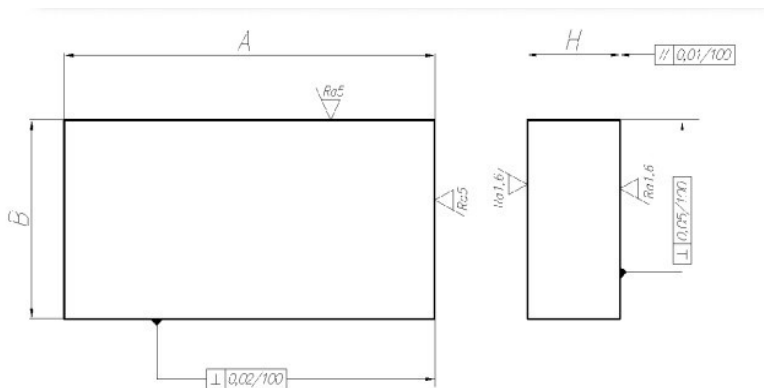


A,B	tolerancje
$\leq 496$	$\pm 0,10$
$> 496$	$\pm 0,15$
tolerancja h = $\pm 0,2$	

**GRINDING** - surface grinding

Dimensions - size range: 966x3000mm

Weight - max. 3 tons



A,B	tolerancje
$\leq 496$	$\pm 0,10$
$> 496$	$\pm 0,15$
tolerancja h = $\pm 0,02$	

To provide you proper quality and precision of services that we use following measurement systems:

- Renishaw touch probes
- optical linears

- Certification: 3D system of production machines



CNC department also contains services as:

- drilling
- Boring (range 20-88mm, depth 250mm)
- Machine tapping for M30
- Deepening
- Bevelling
- Carrying handles

Services which are mentioned above, are additional. Realization of each project is determined individually.

We are able to design a 3D pre-processing of each personalized project in accordance with client's documentation.

We use latest CAD-CAM technology

